



## **Table of Contents**

1. Warnings/Vehicle Application	pg. 2
<b>2.</b> About the plow	pg. 3
3. Registration Information/Website	pg. 3
4. Snowplow Mounting/Dismounting	pg. 4
<b>5.</b> Mechanical Installation	pg. 5-6
6. Harness Installation	pg. 7-9
7. Storage and Maintenance	pg. 10
8. Parts Diagram and BOM	pg. 11-14
<b>a.</b> Lift Frame	pg. 11
<b>b.</b> Moldboard	pg. 12
<b>c.</b> Hydraulic Power Unit	pg. 13
9. Hydraulic/Electrical Operation	pg. 15-16
<b>10.</b> Troubleshooting	pg. 17-18
<b>11.</b> Snow Plowing Tips	pg. 18
12. Warranty	pg. 19

# MD INSTALLATION/REFERENCE MANUAL

# A WARNING

#### WARNING

Many newer trucks are equipped with air bags. DO NOT under any circumstances disable or remove or relocate any sensors or other components related to the operation of the air bags.

#### WARNING

Always follow the vehicle manufacturers recommendations relating to snowplow installation. For recommended vehicle models refer to the SnowDogg Application Chart and Selection Guide.

#### WARNING

Vehicles equipped with air bags are designed such that the air bags will be activated in a frontal collision equivalent to hitting a solid barrier (such as a wall) at approximately 14 mph or more, or, roughly speaking, a frontal perpendicular collision with a parked car or truck of similar size at approximately 28 mph or more. Careless or high speed driving while plowing snow, which results in vehicle decelerations equivalent to or greater than the air bag deployment threshold described above, would deploy the air bag.

# WARNING

Make sure plow is properly attached before moving vehicle.

#### WARNING

Do not move plow while servicing or place body parts between or under plow parts while moving plow.

#### WARNING

When transporting, position plow so as not to block vision or plow headlights.

#### WARNING

DO NOT change blade position when traveling.

#### WARNING

DO NOT exceed 40 mph when transporting plow.

#### WARNING

Do not exceed 10 mph when plowing.

#### WARNING

Always lower blade when vehicle is not in use.

#### WARNING

Read this manual carefully before operating this snowplow.

#### CAUTION

Vehicle application recommendations are based on the following:

• The vehicle with the snowplow installed must comply with applicable Federal Motor Vehicle Safety Standards (FMVSS).

• The vehicle with the snowplow installed must comply with the vehicle manufacturer's stated gross vehicle and axle weight ratings (found on the driver-side door corner post of the vehicle) and the front and rear weight distribution ratio. In some cases, rear ballast may be required to comply with these requirements.

• In some cases there may be additional limitations and requirements.

• Available capacity decreases as the vehicle is loaded with cargo or other truck equipment, or snowplow accessories are installed.

• If there is uncertainty as to whether available capacity exists, the actual vehicle as configured must be weighed.



#### WELCOME!

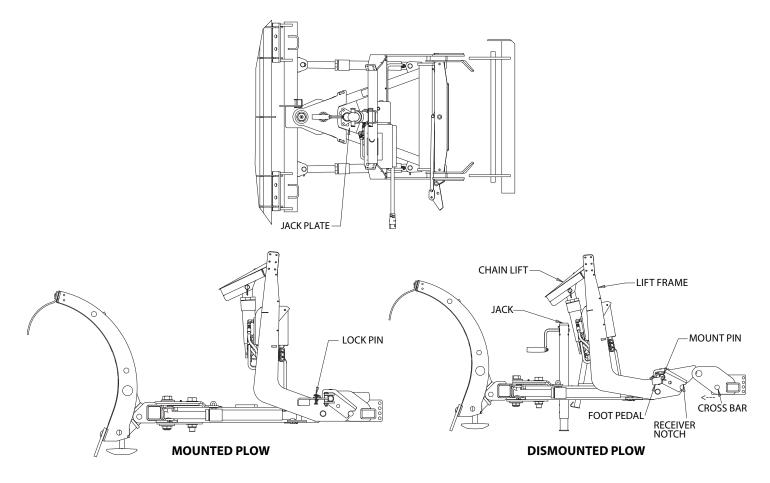
Congratulations on your purchase of a SnowDogg plow! The SnowDogg MD plow by Buyers Products is a professional grade plow built for a wide range of personal and light duty plowing applications. By using this manual for maintenance and safety instructions, you can be sure to optimize the life of your plow.

Your dealer can provide expert assistance and service and is the first line of support. They have first hand knowledge of your plow and the conditions in your area.

Be sure to register your plow after purchase at www.snowdoggplows.com. The required information is shown on the Registration Data Sheet. Registration is required to activate your two year warranty.

	<b>REGISTRATION DATA SHEET</b> Owner's Information		
Name:			
Company:			
Address:			
E-mail:			
Plow Model:			
Plow Serial#:			
Plow Serial#: HPU Serial # <u>:</u>			





# MOUNT/DISMOUNT INSTRUCTIONS

#### **Snowplow Mounting** (fig. above)

**1.** Check that the pins are fully retracted. The foot pedal should be pushed towards the truck and will lock in the retracted position.

**2.** Drive in to the plow so that the cross bar on the mount engages with the receiver notch on the plow. Depending on the plow height the jack many need to lowered or raised to fully engage.

**3.** Pull the foot pedals away from the truck to release the pins.

**4.** Push up on the lift frame to engage the pins. The gold pin will be visible to verify pull connection. Insert the lock pin (or padlock) through the foot pedal and pedal linkage.

**5.** Retract the jack enough to allow its removal. Rotate the jack to disengage from the jack mount plate.

**6.** The jack may also be stored in the truck for added theft prevention.

7. Connect both the lighting & hydraulic connectors.

#### Snowplow Dismount (fig. above)

**1.** Put the plow in float by holding the down button for 1 second.

**2.** Press down on the chain lift to retract the lift cylinder. The chain must have slack for ease of plow removal.

**3.** Install the jack into the jack mount plate. This will raise the lift frame prop.

**4.** Extend the jack enough to remove weight from the plow mount pins.

**5.** Push on the foot pedals and raise the lift frame simultaneously. The pins will retract and the lift frame will rotate forward to rest on the lift frame prop.

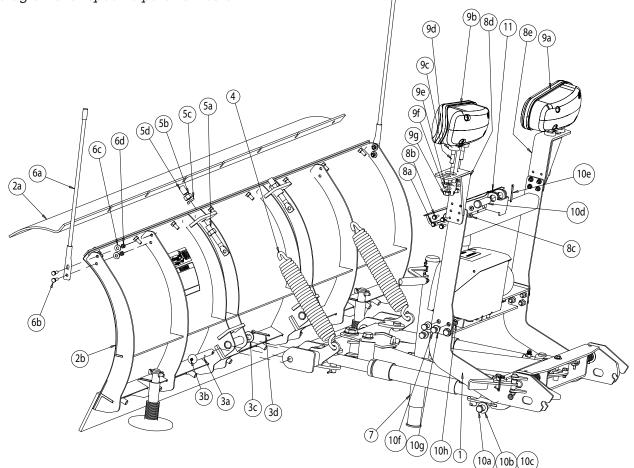
6. Disconnect the lighting and hydraulic connectors

7. Back away from the snowplow



### **INSTALLATION**

SnowDogg snowplows are shipped almost completely assembled to minimize the amount of time from box to plowing. The illustrations are representative only and may differ from your hardware. Please see the parts diagrams for specific part numbers.



ITEM	QTY.	PART NO.	DESCRIPTION	
1	1	16015000	LIFT FRAME ASSEMBLY	
2	1		MOLDBOARD ASSEMBLY	
2a		16121156	MD68 Deflector	
		16121158	MD75 Deflector	
2b		16020410	MD68 Moldboard	
		16020420	MD75 Moldboard	
3	1	16101110	TRIP PIN HARDWARE KIT	
3a	2		Trip Pin	
3b	2		Grease Fitting, 1/4-28	
3c	2		Washer, Flat, 1 ZN	
3d	2		Pin, Cotter, 1/4x2 ZN	
4	2	16101200	TRIP SPRING	
5	1	16101220	TRIP SPRING HARDWARE KIT	
5a	2		Eyebolt, 5/8-11x4	
5b	4		Nut, 5/8-11, ZN	
5c	2		Washer, Lock, 5/8 ZN	
5d	2		Cap, Black Vinyl	
6	1	16121200	BLADE GUIDE KIT	
6a	2		Blade Guide, Orange, 24"	
6b	4		Screw, Cap Hex 5/16-18x1,ZN	
6c	4		Washer, 5/16 Flat, ZN	
6d	4		Nut, Nylock, 5/16-18 ZN	
7	2	16111310	JACK	
8	1	16111512	LIGHT HARDWARE KIT	

ITEM	QTY.	PART NO.	DESCRIPTION
8a	8		Screw, Cap Hex 1/4-20x1-1/4 ZN
8b	16		Washer, Flat, 1/4 ZN
8c	8		Nut, Nylock, 1/4-20 ZN
8d	1		Light Bracket, DS
8e	1		Light Bracket, PS
9	1	16160700	LIGHT KIT
9a	1		PS Side Light
9b	1		DS Side Light
9c	4		Bolt, Plow Flathead, 1/2-13x2.5 ZY
9d	4		Washer, Spherical, ZY
9e	4		Washer, Flat, 1/2 ZY
9f	4		Washer, Lock, 1/2 ZY
9g	4		Nut, 1/2-13 ZY
10	1	16101300	LIFT FRAME HARDWARE KIT
10a	2		Clevis Pin, 3/4"x2.13"
10b	4		Washer, Flat, 3/4" ZN
10c	2		Cotter Pin, 5/32x1-1/2" ZN
10d	1		Clevis Pin, 7/8"x3.25"
10e	1		Cotter Pin, 3/16x2"
10f	8		Screw, Cap Hex 1/2-13x1.5 SS
10g	16		Washer, Flat, 7/16 SS
10h	8		Nut, Nylock, 1/2-13 SS
11	1	16112400	CHAIN LIFT



# **Snowplow Assembly**

**1.** Flip up the upper lift frame and secure using eight  $\frac{1}{2}$ "x1-1/2" stainless steel hex cap screws, nuts and washers (10f/g/h).

**2.** Attach the chain lift to the upper lift frame and lift cylinder using two 7/8"x3.25" clevis pins and cotter pins (10d/e).

**3.** Attach the A-frame to the lower lift frame using two  $\frac{3}{4}$ "x2.13" clevis pins, washers, and cotter pins (10a/b/c).

**4.** Install the light brackets (8) using the included hardware.

**5.** Attach the moldboard (2) to the lift frame using the trip pin hardware kit (3) as shown. Check that the moldboard rotates freely around the trip pins.

**6.** Install the two trip springs (4) using the trip spring hardware kit (5) as shown. Tension the springs until the coils are approximately .030" apart. A playing card serves as an adequate measuring device. It is important that all springs be at the same tension.

**7.** Install the snow deflector (2a) (if desired) by loosening the fasteners on the top of the moldboard. The deflector fits between the black painted retainer strip and the stainless steel skin. It may be necessary to clamp the skin in place to allow insertion of the deflector. It is ONLY NECESSARY to remove the outer two fasteners completely.

**8.** Install the blade guides (6) using the included hardware kit.

**9.** The shoes as installed have been adjusted for shipping and may need to be readjusted for proper plowing height.

**10.** Install the lights with the light hardware kit (8). Do not route the plow side light harness yet as the Passenger and Driver side light connection will vary depending on the truck side installation. Do not tighten the light hardware yet, as they will need to be aimed.

**11.** The plow may now be set into mounting configuration – install the jack (7) and level the plow to the proper height for mounting to the truck.

12. Grease all greasable fittings (trip pins and king bolt).

# VEHICLE SPECIFIC MOUNT INSTALLATION

**1.** Mount the truck undercarriage as shown in the undercarriage installation instructions. As with the plow, all the fasteners should be checked on a regular basis.

# VEHICLE SPECIFIC HEADLIGHT ADAPTER INSTALLATION

**1**. It may be necessary to remove vehicle headlights to access the truck light harness connectors.

**2.** Install the vehicle specific headlight adapters per included installation instructions.

**3.** Be sure to route wires and harnesses away from hot surfaces or moving parts.

# 

For safety reasons, the blade drops very slowly on the plow as shipped. To adjust the drop speed of the blade use a flat blade screwdriver and turn the lowering speed adjustment on the front of the hydraulic power unit counter clockwise. Turn it clockwise to slow the blade drop speed. Do this only while the blade is dropped, and tighten the jam nut after adjusting.



# HARNESS INSTALLATION

The SnowDogg has two separate harnesses for ease of installation and troubleshooting – a control harness and a light harness. They can be mounted separately. In the case of trucks with central hydraulics or existing auxiliary lights, either harness can be omitted without affecting the functionality of the other system.

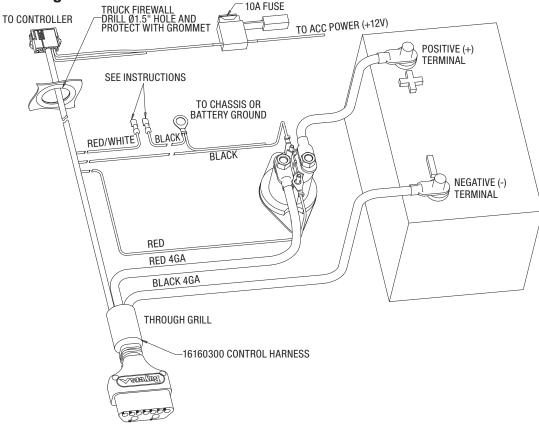
# 

Keep all connectors greased with dielectric grease on a regular basis to minimize corrosion & potential damage or wear to the pins. It is critical that all electrical connections be tight and secure. Loose connections on the plow circuit can cause overheating, component failure, or intermittent operation.

# **Control Harness**

The plow side control harness has been preinstalled. The truck side control harness is routed through the grill, by the battery, and through the firewall to the controller. It is preferable when possible to keep the plow connector on the drivers side to make mount/dismount easier and faster.

#### **Control Harness Diagram**



**1.** Route the CONTROL HARNESS through the truck grill, by the battery, and through the firewall. Some trucks will require drilling a ø1.50" hole through the firewall, while some will have holes provided (usually plugged). Check your truck Owner's Manual for details. If the hole is drilled it is critical that a grommet be used to prevent damage to the wire harness.

**2.** Mount the MOTOR RELAY in a convenient and secure location on the battery side of the vehicle using the included self tapping screws.

**3.** The small RED WIRE from the CONTROL HARNESS is connected to a small terminal of the MOTOR RELAY.

**4.** The small BLACK WIRE from the CONTROL HARNESS has two leads – one is connected to the other



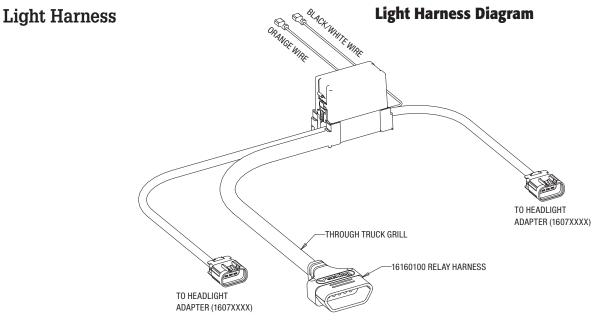
small terminal of the MOTOR RELAY. The other is connected directly to vehicle/chassis ground. **5.** The large (4 gage) BLACK WIRE on the CONTROL HARNESS must be connected directly to the NEGATIVE (-) battery terminal. A BATTERY TERMINAL ADAPTER may be required.

**6.** The large (4 gage) RED WIRE on the CONTROL HARNESS is connected to one of the large terminals on the MOTOR RELAY.

7. The shorter red BATTERY CABLE is used to connect the other large terminal of the MOTOR RELAY with the POSITIVE (+) terminal on the battery. A BATTERY TERMINAL ADAPTER may be required.
8. The CONTROLLER CONNECTOR is routed through the firewall. Wait to complete RELAY HARNESS installation before further steps.

**9.** Connect the handheld controller and locate in a convenient location for the operator using the included mounting bracket or Velcro.

**10.** Male spade connectors on the BLACK and RED/WHITE wires will be connected to the LIGHT HARNESS in the next step.



**1.** Route the RELAY HARNESS through the grill (drivers side preferably) and place the RELAY MODULE close to either the drivers or passenger side headlight (whichever is convenient).

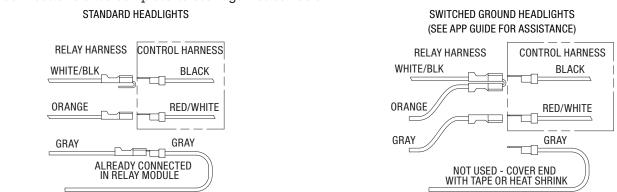
**2.** A VEHICLE SPECIFIC HEADLIGHT ADAPTER for your plow should be installed between the OEM HARNESS and HEADLIGHT on both the passenger and driver sides. The BROWN wire from the adapter should be spliced into the PARKING light circuit. The PURPLE wire from your adapter should be spliced into the TURN signal circuit.

**3.** Route and connect the 8-pin connectors on the RELAY HARNESS to the VEHICLE SPECIFIC HEADLIGHT ADAPTERS. There is a LONG and SHORT cable on the RELAY HARNESS. The LONG cable is for the far side of the vehicle. Both CABLES are identical. LEFT and RIGHT turn signals will be determined prior to routing the LIGHT HARNESS on the plow.

**4.** The ORANGE and BLACK/WHITE wires on the RELAY HARNESS are connected to the RED/WHITE and BLACK wires on the CONTROL HARNESS. Connect them as shown below – see the application guide for specific information on your vehicle. In the case of a standard ground vehicle (switched hot), connect the wires as shown below for standard configuration. In the case of a switched ground vehicle, locate the gray wire with male/ female disconnected fittings (already connected). Disconnect the two halves. The male quick connect end of the wire will not be used and may be taped off. The female end will be connected to the RED/WHITE wire from the



16160300 harness. Connect the other wires as shown. It is recommended that heat shrink tubing be put over these connections once complete to seal against corrosion.

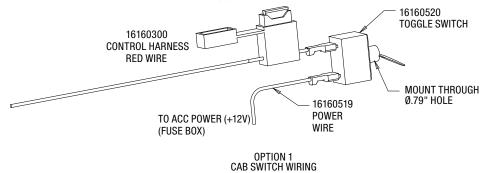


#### **OPTION 1 – for semi-automatic light switching from plow to truck**

**5.** Mount the toggle switch in a convenient location for the driver. Existing truck upfitter toggle switches may also be used (and the provided toggle switch will not be needed).

6. Connect the FUSED POWER LINE to the TOGGLE SWITCH.

**7.** Connect the 16160519 POWER WIRE to the TOGGLE SWITCH and an OEM approved +12V IGNITION source (10A) *Note: It does not matter which terminal on the toggle switch each wire is connected to.* 



#### **OPTION 2** – for automatic light switching from plow to truck

**8.** Connect the FUSED POWER LINE to an OEM approved +12V IGNITION SWITCHED source (10A)

# **Light Aiming**

**1.** Place the vehicle on a level surface 25 feet in front of a matte-white screen, such as a white wall or garage door.

**2.** The snowplow should be mounted, with the blade raised in transport position.

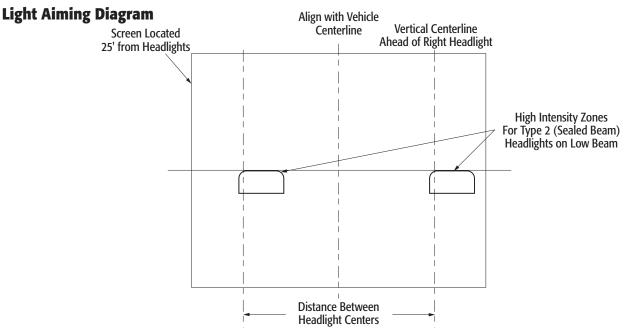
**3.** Check that the truck is in normal operating condition with no flat tires, failed suspension components, and no passengers.

**4.** Mark the vertical centerline of the vehicle headlights on the screen (a line matching the height the of headlights from the ground). Mark the horizontal centerline of the vehicle headlights on the screen (lines matching the headlight center to center distance).

**5.** The high intensity zone of the low beams should be just below the horizontal line and the right of the vertical lines (see diagram below). Adjust the headlight aim as required.

**NOTE:** Snowplow installers must certify that installation conforms to federal motor vehicle safety standards. Your plow and truck are now ready for operation. The hydraulic system has been filled at the factory and should be fully operational. It is possible that agitation due to the shipping has introduce some air into the oil. When operating the plow for the first time some oil may exit the vent (by the coils). This should stop once the plow is cycled and operational. *Check all plow and light functions. If something is not working correctly, reread the installation directions to make sure a step was not missed and check the schematics.* 





## STORAGE

- 1. Before disconnecting the plow from your vehicle, fully compress the lift cylinder
- 2. Disconnect the plow from your vehicle
- 3. Coat all electrical connection points with dielectric grease
- 4. Repair/touch up any chipped paint or rusted areas
- 5. Apply a coat of oil or grease to all exposed chrome (on angle and lift cylinders)
- 6. Grease all grease fittings on trip pins and king pin

#### **REMOVAL FROM STORAGE**

- 1. Check all fasteners and hydraulic fittings for tightness.
- 2. Replace any cracked hydraulic hoses
- 3. Coat all electrical connection points with dielectric grease
- 4. Connect plow to vehicle

#### MAINTENANCE

The SnowDogg line of plows has been simply designed for reliable service. In order to ensure the reliability of your plow, observe the following maintenance items and regularly inspect:

- Fasteners and retaining devices for proper installation and tightness.
- Hydraulic cylinders for damage, pitting or leakage
- Hydraulic hoses for wear, damage or leakage. Replace any damaged hose.
- All electrical connections for corrosion apply dielectric grease as required
- Cutting edge wear
- Plow shoe wear
- Greasable fittings (2x trip pins and king pin)

#### HYDRAULIC SYSTEM

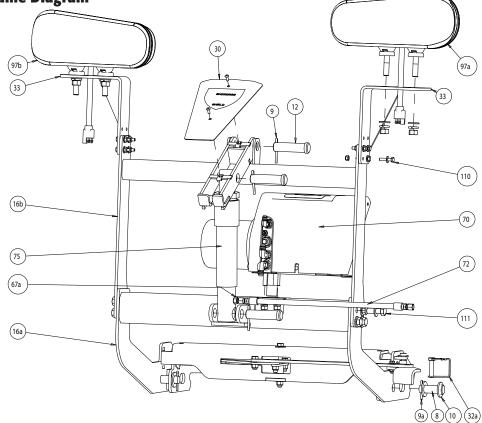
- All SnowDogg plows use S.A.M. brand Low-Temperature Blue Hydraulic Fluid (P/N 1307005).
- The reservoir should be filled until the oil is visible in the elbow fitting at the end of the reservoir.

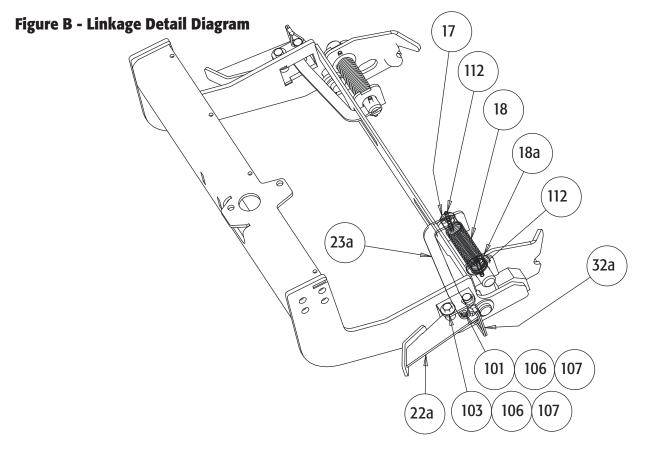
• Recheck and tighten all fittings and valves every season as necessary. Do NOT use loctite or Teflon on any fittings or valves.

#### With proper maintenance and care your SnowDogg plow will provide years of trouble free service!

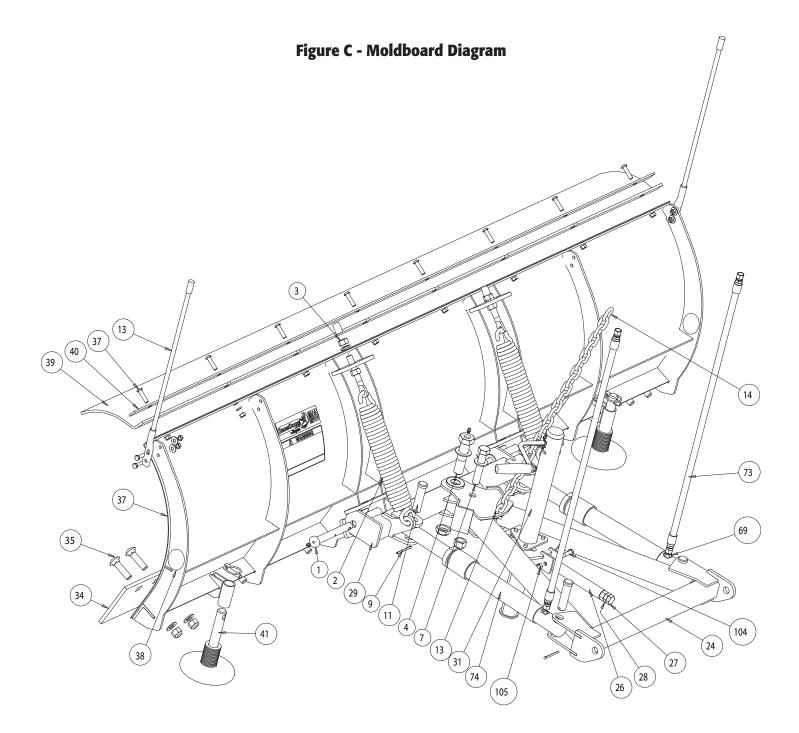


# Figure A - Lift Frame Diagram

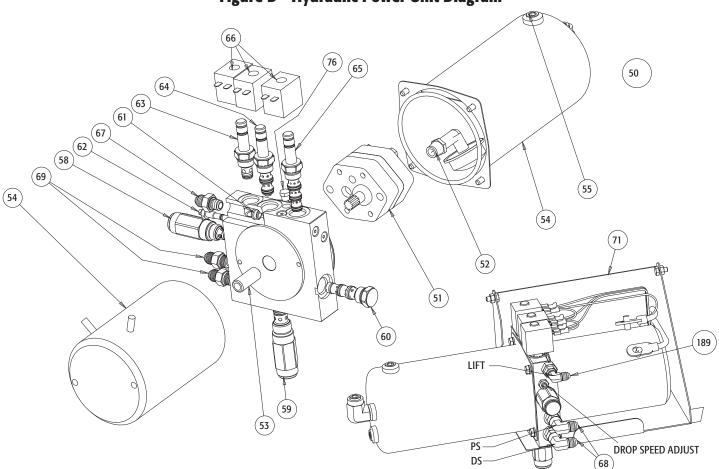












#### Figure D - Hydraulic Power Unit Diagram

**Hydraulic Power Unit Wiring** 

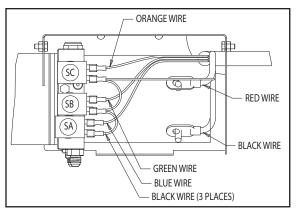
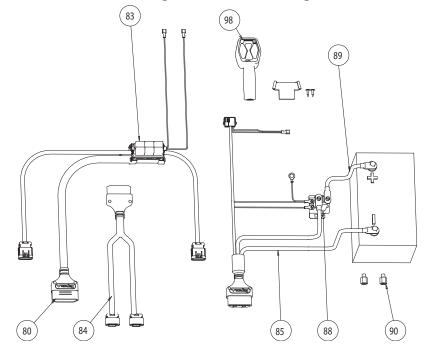


Figure E - Harness Diagram



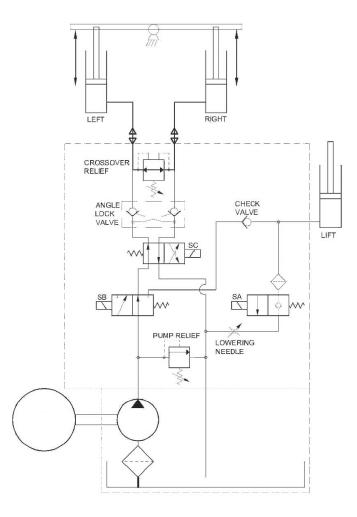


#### Parts List

Parts	List		
ITEM	PART NO.	QTY.	DESCRIPTION
FIGURE	A - LIFT FR	AME	DIAGRAM
8	16102110	2	Clevis Pin, 3/4"x2-1/8"
9	16102102		Cotter Pin, 3/16"x2"
9.1	16102112		Cotter Pin, 5/32"x1-1/2"
10	16101164		Washer, 3/4"
12	16102142	3	Clevis Pin Kit, 7/8" X 3-1/4"
16a	16112101	1	Lift Frame, Lower MD
<u>16b</u> 30	16112110	1	Lift Frame, Upper MD Kit, Fastener
- 30	16111406 16112400	<u>1</u> 1	Chain Lift Arm, MD (w/cover)
	16112402	1	Chain Lift Arm Cover Only, MD
33	16112510	2	Light Bracket
67a	16151325	1	Fitting, Cyl Lift Port
70	16152100	1	HPU Cover
71	16152110	1	HPU Tray
72	16153100	1	Lift Hose (1/4"x18")
75	16154220	1	Lift Cylinder (1-1/2"x6"), MD
87	16160400	1	Harness, Plow Control
97	16160700	1	Plow Light Kit
97a	16160710 16160712	1	DS Plow Light, Complete Housing, DS Light
	16160730	1	Hardware Kit, Light Mounting
	16160732	1	Seal, Light
	16160734	1	Harness, Light Internal w/sockets
	16160740	1	Bulb, H1 High Beam
	16160742	1	Bulb, H7 Low Beam
	16160744	1	Bulb, Park/Turn, Amber
97b	16160720	1	PS Plow Light, Complete
	16160722	1	Housing, PS Light
	16160730	1	Hardware Kit, Light Mounting
	16160732	1	Seal, Light
	16160734 16160740	1	Harness, Light Internal w/sockets Bulb, H1 High Beam
	16160740	1	Bulb, H7 Low Beam
	16160744	1	Bulb, Park/Turn, Amber
110	16111512	1	Light Bracket Fastener Kit (8 Screws/Washers/Nuts)
111	16101012	1	Lift Frame Upper/Lower Fastener Kit, MD
FIGURE	B - LINKAG	GE DE	TAIL DIAGRAM
17	16112102	2	Mount Locking Pin
18	16112104	2	Spring, Mount Locking Pin
18a	16102104		Washer, 1"
22a	16111113	2	Foot Pedal, Dual
23a	<u>16112111</u> 16111124	2	Pedal Linkage, MD, Dual
<u> </u>	16101001	2	Snapper Pin, Pedal Lock Screw, Cap, 3/8-16 x 1.00 SST
101	16101002		Screw, Cap, 3/8-16 x 4.00 SST
103	16101003		Screw, Cap, 3/8-16 x 2.50 ZN
105	16101005		Nut, Nylock 3/8-16
106	16101006		Nut, Nylock 3/8-16 SST
107	16101007		Washer, Flat 3/8 SST
108	16101008		Screw, Cap, 1/4-20 x 1.00 SST
109	16101009		Nut, Nylock, 1/4-20 SST
112	16111118	4	Roll Pin, 1/4x2.00
	16101110		Trip Pins, MD (Pair)
2	16101200	1	Trip Spring
3	16101220	1	Spring Mount Eye Bolt Kit (set of 2)
4	16101150	1	Pivot Bolt w/grease fitting
	16101152	1	Pivot Bolt Nut
	16101515	2	Grease Fitting
7	16101160	1	Angle Stop Bolt
	16101162	1	Angle Stop Nut
	16101164		Washer, 3/4"
			Cottor Up Z/16"v0"
9	16102102		Cotter Pin, 3/16"x2"
12	16102142	4	Clevis Pin Kit, 7/8" X 3-1/4"
		4 1 1	

ITEM	PART NO.	0	TY. DESCRIPTION	
15	16103020	1 Lift Chain U-Bolt Kit		
24	16112200	1	A-Frame, MD	
26	16112210	1	Prop Stand Assy, MD (with lift bolt/nut)	
27	16111212	1	Lift Bolt, Prop Stand	
28	16111214	1	Jam Nut, 5/8-11	
29	16112300	1	Pushbar, MD	
31	16111310	1	Jack, A-frame	
34	16120410	1	MD68 Cutting Edge	
	16120520	1	90"x3/8" Cutting Edge (MD/HD/TE)	
35	16120114	1	Cutting Edge Fastener Kit (set of 10)	
	16120116	1	Cutting Edge Fastener Kit, MD68	
36	16121410	1	MD68 SS Skin	
	16121420	1	MD75 SS Skin	
37	16120110	1	Skin Fastener Kit (set of 10)	
<u>38</u> 39	16120122	2	Crosstube End Cap Deflector, Rubber, MD/HD/EX75	
- 39	16120157	1	Deflector, Contoured MD68	
	16121156 16121157	1	Deflector, Rubber, MD68	
	16121158	1	Deflector, Contoured MD75	
40	16121256	1	Clamp Strip, MD68	
	16121258	1	Clamp Strip, MD00	
41	16121120	16	Plow Shoe Washer (1/8")	
	16121140	2	Plow Show Linch Pin	
	16121350	2	Plow Shoe Assembly, MD	
69	16151324	2	Fitting, Mfd/Cyl Angle Straight	
73	16153110	2	Angle Hose (3/8"x36")	
74	16154120	2	Angle Cylinder (1-1/2"x10"), MD	
104	16101004	1	Screw, Cap, 3/8-16 x 2.00 ZN	
105	16101005	1	Nut, Nylock 3/8-16	
			POWER UNIT DIAGRAM	
50	16151000	1	HT300 Power Unit Asm	
51	16151100	1	Pump, Gear	
52	16159116 16151102	1 1	Seal, Pump Shaft Strainer, Inlet	
53	16151102	1	Spline Coupler, HT	
54	16151110	1	Reservoir Kit (Res/Bolts/Seal/Cap)	
	16159114	1	O-ring, Reservoir	
55	16151112	2	Plug, Reservoir	
56	16151200	1	Motor, 1.6kW	
58	16151302	1	Valve, Main Relief	
59	16151304	1	Valve, Angle Cross Over Relief	
60	16151306	1	Valve, Angle Lock	
61	16151308	1	Valve, Lift Check	
	16900010	-	Tool, Lift Check Valve Removal	
<u>62</u> 63	16151310	1	Valve, Lowering	
	16151312	1 1	Valve, SA Solenoid Valve, SB Solenoid	
<u>64</u> 65	16151314 16151316	1	Valve, SC Solenoid	
66	16151318	3	Coil, SA/SB/SC Valves	
67	16151320	1	Fitting, Mfd Lift Port	
68	16151322	2	Fitting, Mfd Angle/Lift Elbow	
69	16151324	5	Fitting, Mfd/Cyl Angle Straight	
76	16151326	1	Breather, Vent	
189	16151324	1	Lift Port 90° Fitting, -4	
FIGURE	F - HARNES	S DI/		
80	16160100	1	Harness, Truck Relay	
81	16160110	1	Repair Connector, 16160100 Grill Connector	
82	16160112	2	Repair Connector, 16160100 Headlight Connector	
83	16160114	6	Relay, Light	
84	16160200	1	Harness, Plow Light	
85	16160300	1	Harness, Truck Control	
<u>86</u> 88	16160310 16160410	1 1	Repair Harness, 16160300 Relay, Motor	
89	16160500	1	Cable, Battery	
90	16160508	2	Adapter, Battery Terminal	
91	16160510	2	Cap, 16160100/16160300	
92	16160512	2	Plug, 16160200/16160400	
96	16160520	1	Light Toggle Switch	
98	16160600	1	Controller	





	LOG	IC TABLE		
	MOTOR	SA.	SB	SC
LIFT	1	-	1	-
LOWER	-	1	-	-
FLOAT	-	1	-	-
LEFT	1	-	-	-
RIGHT	1	-	-	1

## **CONTROLLER FUNCTION**

After hitting POWER, the SnowDogg logo should be lit and the controller status light (upper right corner) should be solid GREEN. If the status light is blinking, see troubleshooting.

#### Lift Button

Plow lifts until lift cylinder is at end of stroke and fluid is diverted over the main relief valve at 1900PSI.

#### **Right Button**

Plow right side moves towards the truck. At the end of stroke, fluid is diverted over the main relief valve at 1900 PSI.

# Left Button

Plow left side moves towards the truck. At end of stroke, fluid is diverted over the main relief valve at 1900 PSI.

### **Lower Button**

Plow drops until the blade hits the ground or until the cylinder is fully retracted.

**Float** (hold Lower Button for >.5 seconds) Float light is lit and plow drops until the blade hits the ground or until the cylinder is fully retracted – and the drop valve remains energized allowing the blade to follow the ground (depending on how the chain is set).

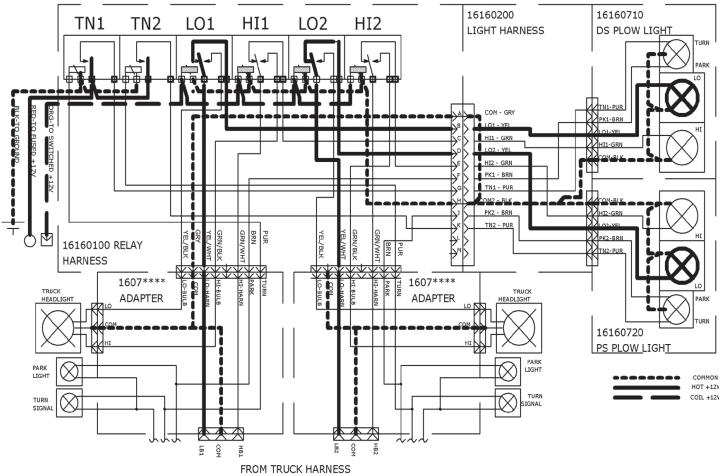
# NOTE

Full schematics and pin out information can be found online at www.snowdoggplows.com under Tech Support in the 16992910 service manual.



## LIGHTING SCHEMATIC

PLOW CONNECTED LOW BEAMS ON



#### METHOD OF OPERATION Headlights

The SnowDogg relay isolation module diverts switched power or ground for the plow high and low beams from the truck harness to the snowplow lights when the plow is connected. There is no additional draw from the plow lights. The plow headlights common uses the vehicle headlight harness common (+12V or ground) which is supplied through the light gray wire. When the plow is disconnected power flows through the relay common to normally closed contacts to the truck headlights.

#### NOTE

If the red/white wire is hooked straight to battery +12V, it will draw current at all times, draining the battery.

# **PROPER OPERATION OF LIGHTS**

Plow Parking Lights: On simultaneously with the Truck Parking Lights

Plow Turn Signals: On simultaneously with the Truck Turn signals / isolated by relays

Plow Headlights: On INSTEAD of Truck headlights. Truck and Plow headlights should NEVER be on at the same time.

# NOTE

Full schematics and pin out information can be found online at www.snowdoggplows.com under Tech Support in the 16992910 service manual.



# TROUBLESHOOTING

SYMPTOM/DIAGNOSTIC	RESULT	FIX
CONTROLLER BLINKING		
Plow working normally?		Clean and check all connectors
1 blink	No Motor	Check MOTOR RELAY and wires
2 blinks	Will not Drop	Check BLUE WIRE/ SA COIL
3 blinks	Will not Lift	Check GREEN WIRE / SB COIL
4 blinks	Will not go Right	Check ORANGE WIRE / SC COIL
PUMP MOTOR NOT RUNNING WHEN UP, LEFT OR R	IGHT PRESSED	
Check voltage at MOTOR terminals with UP, LEFT, or RIGHT buttons pressed	If voltage present - MOTOR is bad	Replace MOTOR
Check cable continuity between MOTOR RELAY and MOTOR	If no continuity, check cable, connections, and replace if necessary	Replace/repair cable or connections
Check control signal to MOTOR RELAY (small wires to motor relay) with UP, LEFT, or RIGHT buttons pressed	If voltage present and no click is heard when buttons are pressed, MOTOR RELAY is bad	Replace MOTOR RELAY
Check ground continuity between between control ground at MOTOR RELAY and battery ground	If no continuity, check cable, connections, and replace if necessary	Replace/repair cable or connections
PLOW WON'T MOVE AT ALL, MOVES "JERKILY", VER	RY SLOWLY, OR CHATTERS	
Check fluid level in reservoir	Fluid should be visible from fill cap - reservoir should be ~3/4 full	Add fluid
Air in fluid	Bleed air from system	Slightly loosen fittings to angle cylinders and angle the plow. Tighten fittings while fluid is escaping. Do this over an absorbent mat, or hold a rag over fitting to absorb excess fluid.
PLOW WON'T DROP		
Check voltage at SA VALVE coil	If no voltage present, check cable and connections	Replace/repair cable or connections
		Confirm BLUE wire at SA VALVE
Check DROP SPEED control valve	DROP SPEED valve should be several turns from fully closed	Open DROP SPEED valve
Check SA VALVE for contamination	Poppet must move freely, and seat area must be clear of any debris	Remove SA VALVE and check free movement of poppet, clean any chips/debris from poppet seat
		Replace SA VALVE
Check LIFT LOCK valve for contamination	Poppet must move freely, and seat area must be clear of any debris	Remove LIFT LOCK valve and check free movement of poppet, clean any chips/debris from poppet seat
		Replace LIFT LOCK valve
		Loosen lift cylinder packing nut 1/4 turn or repack
Lift Cylinder packing is too tight or damaged		cylinder
Lift Cylinder packing is too tight or damaged PLOW WON'T LIFT OR WON'T ANGLE IN EITHER DIR	RECTION	
PLOW WON'T LIFT OR WON'T ANGLE IN EITHER DIR	RECTION If no voltage present, check cable and connections	
PLOW WON'T LIFT OR WON'T ANGLE IN EITHER DIR		cylinder
Lift Cylinder packing is too tight or damaged <b>PLOW WON'T LIFT OR WON'T ANGLE IN EITHER DIR</b> Check voltage at SB VALVE coil Check SB VALVE for contamination		cylinder Replace/repair cable or connections



# TROUBLESHOOTING, continued

SYMPTOM/DIAGNOSTIC	RESULT	FIX
PLOW WON'T ANGLE IN ONE DIRECTION		
Check voltage at SC VALVE coil	If no voltage present, check cable and connections	Replace/repair cable or connections
		Confirm ORANGE wire at SC VALVE
Check SC VALVE for contamination	Spool must move freely, and seat area must be clear of any debris	Remove SC VALVE and check free movement of spool, clean any chips/debris from valve
		Replace SC VALVE
PLOW DRIFTS WHILE PLOWING SNOW		
Air in Fluid	Bleed air from system	Slightly loosen fittings to angle cylinders and angle the plow. Tighten fittings while fluid is escaping. Do this over an absorbent mat, or hold a rag over fitting to absorb excess fluid.
Check ANGLE LOCK valve for contamination	Poppet must move freely, and seat and piston area must be clear of any debris	Remove ANGLE LOCK valve and clean
		Replace ANGLE LOCK valve
Check CROSS RELIEF valve for contamination	Poppet must move freely, and seat must be clear of any debris	Remove CROSS RELIEF valve and clean
		Replace CROSS RELIEF valve
OIL IS LEAKING FROM CYLINDERS		
	Packing is loose	Tighten until leak stops
	Rods are pitted	Polish rods with fine steel wool
		Replace cylinder
OIL SPRAYS OUT OF VENT PORT IN POWER UNIT		
Air in Fluid	Bleed air from system	Slightly loosen fittings to angle cylinders and angle the plow. Tighten fittings while fluid is escaping. Do this over an absorbent mat, or hold a rag over fitting to absorb excess fluid.
Check fluid level	Fluid should be visible in elbow fitting at end of reservoir.	Remove fluid if necessary - in most cases the problem will subside as entrapped air dissipates.

#### **PLOWING TIPS**

- Know the area you are plowing. Be aware of all hidden obstacles (pipes, drains, berms, etc.)
- Plow with the storm, do not let snow accumulate
- Always lower the plow blade when parking to minimize the risk of the plow dropping and to reduce the load on the truck suspension.
- When transporting the plow monitor coolant temperature. If the truck is running hot, adjust the plow position to allow additional airflow to the radiator.
- Plowing at high speeds increases the potential for damage to your plow AND your truck



# Limited Warranty

### COVERAGE

Buyers Products Company warrants to the original purchaser of a Buyers Products SnowDogg<sup>®</sup> brand snowplow that they will be free from defects in materials and workmanship for a period of two (2) years after the date of original purchase. Buyers Products warrants accessories, service parts, and components purchased separately to be free of defects in materials and workmanship for a period of one (1) year after date of original purchase.

These warranties are exclusive and in lieu of all other express and, except to the extent prohibited by applicable law, all implied warranties, including but not limited to the implied warranties or merchantability and fitness for a particular purpose, are limited in duration to the duration of this warranty.

Buyers Product's Liability is expressly limited to repair or replacement of defective parts. Buyers Products shall not be liable for consequential, incidental or contingent damages whatsoever, even if damages are caused by the negligence or fault of Buyers Products.

This warranty gives you specific legal rights. Additional purchaser's rights may vary from state to state.

# WHAT IS NOT COVERED

The warranty does not apply to:

- ...parts not furnished by Buyers Products or damage resulting from same.
- ...parts modified without authorization or damage resulting from same.
- ...expendable parts (cutting edges, fluids, etc.).
- ...damage resulting from failure to install, maintain or operate the product per the owner's manual, installation instructions, or application guides.
- ...damage to vehicle and/or frame of vehicle resulting from plow attachment.

# WARRANTY PROCEDURE

If any part is proven to be defective within that warranty period, Buyers Products will, at its sole discretion, repair or replace said part at its expense FOB Cleveland, OH. Labor will be credited to authorized dealers as determined by published rate charts.

Buyers Products obligation shall be limited to such repair or replacement and shall be further contingent on Buyers Products receiving written notice of the alleged defect and proof of original purchase within ten (10) days of its discovery as well as the return of the allegedly defective part to Buyers Products. To obtain service, the purchaser must return the defective snowplow to an authorized SnowDogg Dealer with proof of purchase and applicable maintenance records. All transportation costs to and from the dealer will be the responsibility of the purchaser. SnowDogg dealers may be located on-line at www.snowdoggplows.com.

> Buyers Products 9049 Tyler Blvd. Mentor, OH 44060

#### **Contact Your Dealer for Service and Technical Support**



**Buyer Products Co.** 9049 Tyler Blvd. Mentor, Ohio 44060