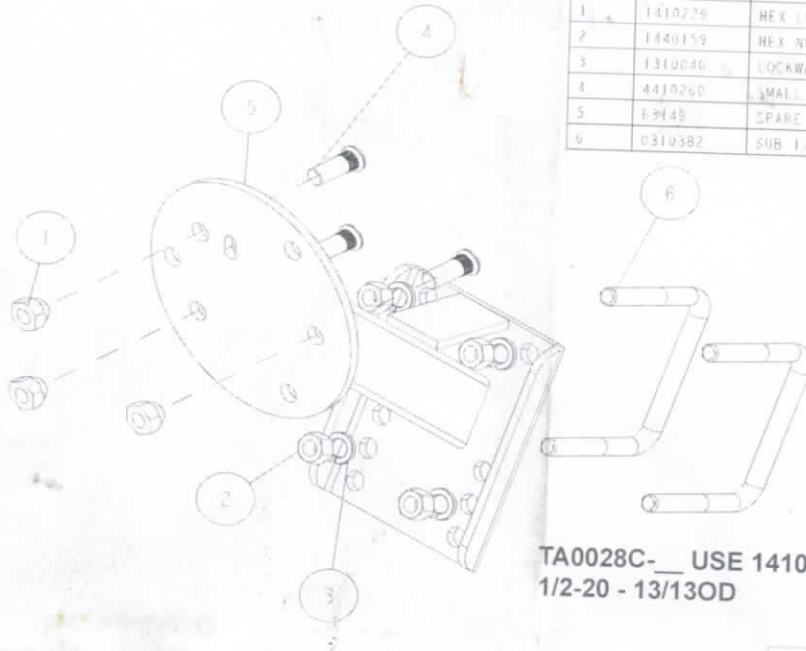


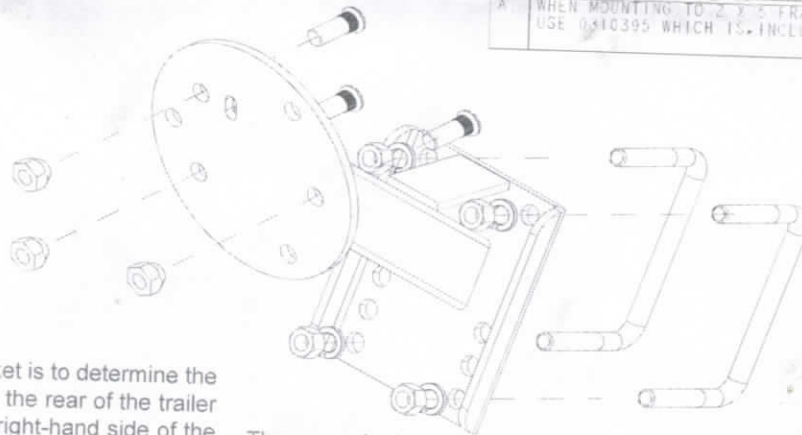
TA0028-__ & TA0028C-__ SPARE TIRE KIT 2X4" & 2X5" FRAMES 5-BOLT

ITEM	PART #	DESCRIPTION	QTY	NOTE
1	1410229	HEX LUGNUT 1/2-20 13/16 OD ZSU	3	
2	1440159	HEX NUT FINISH 1/2-13	4	
3	1310040	LOCKWASHER 1/2 S/T M-F-D	4	
4	4410260	SMALL STUD BOLT FITS PLAIN HUB	3	
5	69949	SPARE TIRE WHEAT	1	
6	0310382	SUB 1/2 X 4 9/16 X 3 1/2	2	A



TA0028C-__ USE 1410236 CHROME ACORN LUGNUT
1/2-20 - 13/13OD

NOTES	
A	WHEN MOUNTING TO 2 X 5" FRAME USE 0310395 WHICH IS INCLUDED



Mounting Instructions:

The first step in mounting the spare tire bracket is to determine the correct orientation of the trailer. Standing at the rear of the trailer and looking forward, your right hand is the right-hand side of the trailer.

Mount the spare tire bracket on the right-hand side frame of your trailer at a location somewhere between the very front of the frame and the first cross member. The exact positioning is dependant upon the size and style of your boat.

Once identified, attach the spare tire bracket to the side frame using the U-bolts provided in the kit. Note that the spare tire bracket is designed to fit both 2" x 4" and 2" x 5" side frames. Use the 1/2" x 4-9/16" x 3-1/2" U-bolt when mounting to the 2" x 4" side frame and the 1/2" x 5-9/16" x 3" U-bolts when mounting to the 2" x 5" side frame.

Place the U-bolts over the side frame in the desired location. Match the holes in the spare tire bracket with the U-bolts just placed over the side frame. Slide the spare tire bracket over the U-bolts. Secure using 1/2" lock-washers and hex nuts.

Tighten when desired location is achieved

The spare tire bracket is designed to fit a 5 bolt on 4.5" bolt circle pattern wheel. Note that there are only three stud bolts in the spare tire bracket which are sufficient to carry the tire and wheel assembly. Align the three studs with the holes in the wheel assembly and secure the wheel assembly to the spare tire bracket with three- 1/2" tapered lug nuts provided in the kit. Tighten securely to make sure the wheel assembly does not come loose and fall off while transporting the trailer.

Installation is complete.

NOTE: This spare tire bracket MUST BE MOUNTED back on the side of the trailer so that the tire DOES NOT block the front side marker light. This light MUST be visible 45° to the rear to comply with Code of Federal Regulations 49CFR571.108 lighting regulations