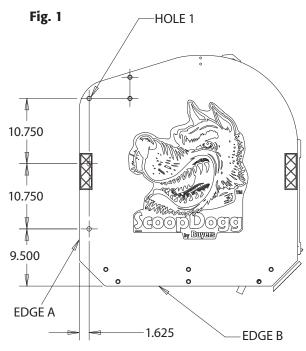


Installation Instructions

9153008 & 9153010 **Back Drag Kit for ScoopDogg**

- 1. 5 Holes need to be drilled into both side plates.
- 2. From EDGE A (Fig. 1) measure horizontally into part 1.625" and mark

Note: Three holes will be needed on this line



- **3.** From EDGE B (Fig. 1) measure vertically up 9.50 and mark, drill hole with a 25/32 drill, place shoe on plate, clamp shoe vertically using hole as guide, using existing holes on shoe, drill using shoe plate as guide for other holes.
- **4.** Place side shoe (ITEM 1) on outside of plate and insert, starting from bottom of shoe upward 2 (screw hex cap $5/8-11 \times 2$) and 2(nuts, serrated flange 5/8-11) and tighten, leaving the top hole empty.

Note: Do not insert top bolt yet.

5. Position the BACK DRAG SUPPORT (ITEM 2, 8 FT) or (ITEM 3, 10 FT.) depending on size,(see Fig. 2 on back) and loosely assemble on each end using one 1 (screw hex cap $5/8-11 \times 2$) and 1(nuts, serrated flange 5/8-11) through the open top hole from step 4. *You may add one or both spacer plates on ends if needed

Note: Top hole of side shoe (item 1) and bottom hole of back drag support (item 2, 8 ft) or (item 3, 10 ft.) Depending on size, will us the same hole.

6. Verify that the back drag edge is horizontal relative to the floor and use the side plate as a template to drill the remaining 4 holes (2 on each side).



- **7.** Assemble remaining nuts and bolts and tighten all fasteners.
- **8.** Assemble rubber cutting edge as shown in Fig. 3.

Bill of Materials (9153008) 8 Ft. & (9153010) 10 Ft.

ITEM	QTY.	9153008	9153010	DESCRIPTION
1	2	3013921	3013921	Side Shoes, Pullback
2	1	3014157	_	Pull Back 8 Ft.
2A	1	3014140	-	Pullback Edge Support Bar
2B	1	3012815	_	Rubber Edge
2C	1	3012818	-	Bracket Holddown
3	1	_	3014158	Pull Back 10 Ft.
3A	1	_	3014155	Pullback Edge Support Bar
3B	1	_	3012753	Rubber Edge
3C	1	_	3010743	Bracket Holddown
4	10	_	_	Washer, 5/8 SAE Flat ZN
5	10	_	-	Screw, Hex Cap 5/8-11 X 2 GR5 ZN
6	18\20	_	-	Nut, Serrated Flange 5/8-11 ZN
7	8\10	_	_	Carriage Bolt 5/8-11 X 2.5 GR5 ZN
8	2	3017348	3017348	Plate, Spacer, Pullback

WARRANTY

Buyers Products Co. warrants all truck/trailer hardware manufactured or distributed by it, to be free from defects in material and workmanship for a period of one year from date of shipment. Parts must be properly installed and used under normal conditions. Any product which has been altered, including modification, misuse, accident or lack of maintenance will not be considered under warranty. Normal wear is excluded. The sole responsibility of Buyers Products Co. under this warranty is limited to repairing or replacing any part or parts which are returned, prepaid, and are found to be defective by Buyers Products Co. Authorization from Buyers Products Co. must be obtained before returning any part. No charges for transportation or labor performed on Buyers' products will be allowed under this warranty.



